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AS91111™

FEDERAL SUPPLY CLASS
5306

RATIONALE

REVISE LEAD THREAD CHAMFER TO AS1132, REVISE MAJOR DIA RUNOUT TO A POSITION REQUIREMENT (ADD DATUM U) PER AS1132, UPDATE TO ASME Y14.5-2018, GENERAL EDITORIAL UPDATES.

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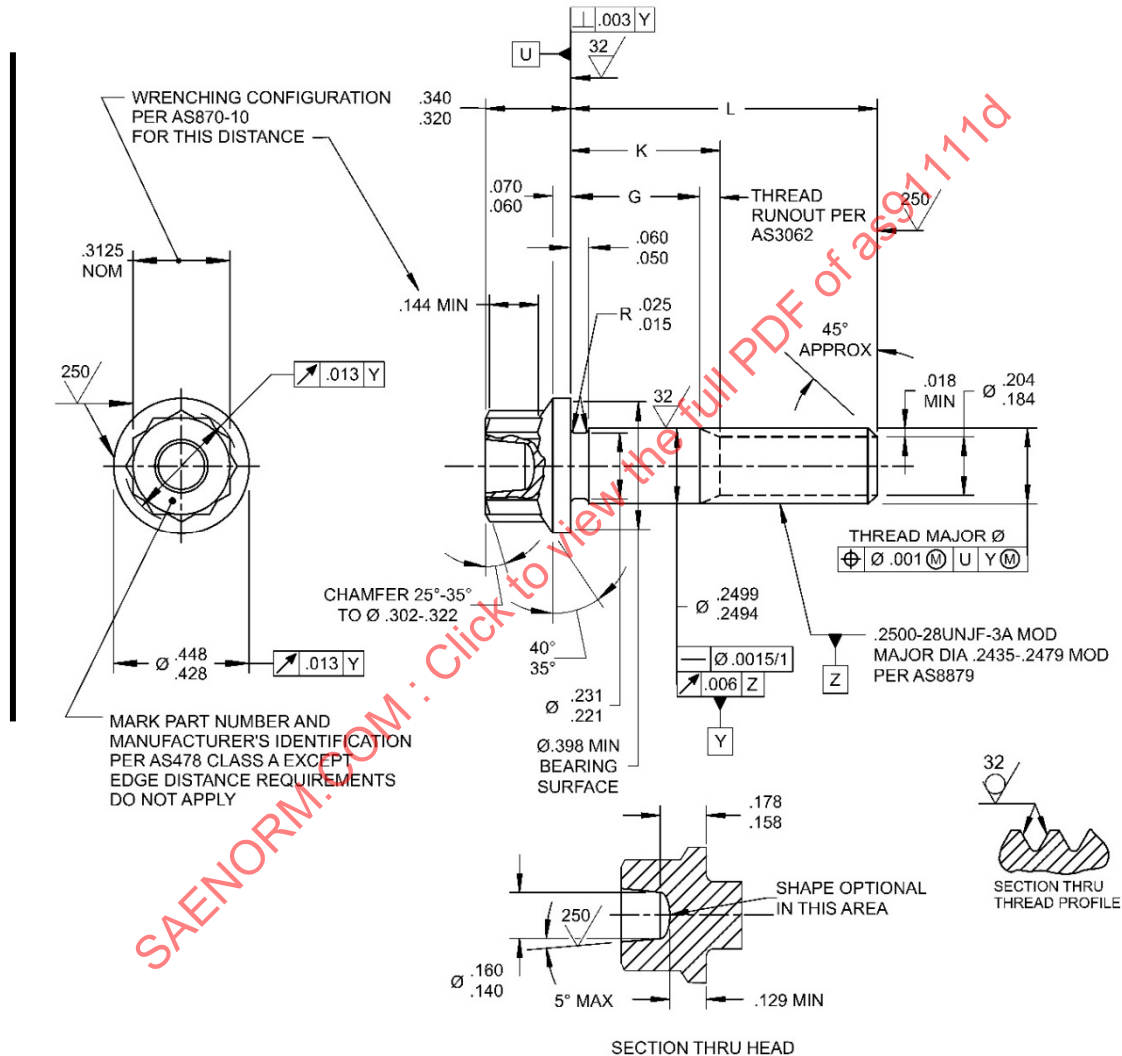
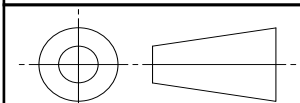


FIGURE 1 - BOLT

For more information on this standard, visit
<https://www.sae.org/standards/content/AS91111D/>

THIRD ANGLE PROJECTION



CUSTODIAN: E-25

PROCUREMENT SPECIFICATION: AS7477



AEROSPACE STANDARD

BOLT, MACHINE - DOUBLE HEXAGON EXTENDED
WASHER HEAD, CLOSE TOLERANCE SHANK
UNS S66286, 130 KSI MIN, .2500-28 UNJF-3A

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SHEET 1 OF 2

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